

**Note that BSP size does not measure imperial inches.
eg 5/8 BSP = approximately 53/64" or 22mm**

BSP Drilling and Tapping Sizes

British Standard Pipe Thread - Parallel (BSPP/BSPF)

BSP Size	Dash Size	Seal Diameter (mm)	Male Thread (mm)	Pitch (mm)	Threads per inch	Pitch Diameter (mm)	Thread Height (mm)	Tap Drill Diameter (mm)
1/8	02	9.728	8.566	0.907	28	9.147	0.581	8.7
1/4	04	13.157	11.445	1.337	19	12.301	0.856	11.6
3/8	06	16.662	14.95	1.337	19	15.806	0.856	15
1/2	08	20.955	18.631	1.814	14	19.793	1.162	19
5/8	10	22.911	20.587	1.814	14	21.749	1.162	20.75
3/4	12	26.441	24.117	1.814	14	25.279	1.162	24.5
1	16	33.249	30.291	2.309	11	31.77	1.479	30.5